



GO ROGUE

WITH RULE-DEFYING STICK PERFORMANCE.







BREAK AWAY FROM CONVENTION WITH THE RULE-DEFYING MINIARC ROGUE.

ENTRY LEVEL PERFORMANCE.

Miniarc Rogue's next-level technology gives you precise, professional, and consistent control for smooth, stable arc performance and low spatter levels across all types of stick electrodes and weld positions. Adjustable hot start makes firing up your arc a breeze with even the most difficult electrodes. And the adjustable arc force helps you increase penetration and prevent electrodes from sticking. Never before has an entry-level welder been packed with such high-quality performance.





PASIC POWER.

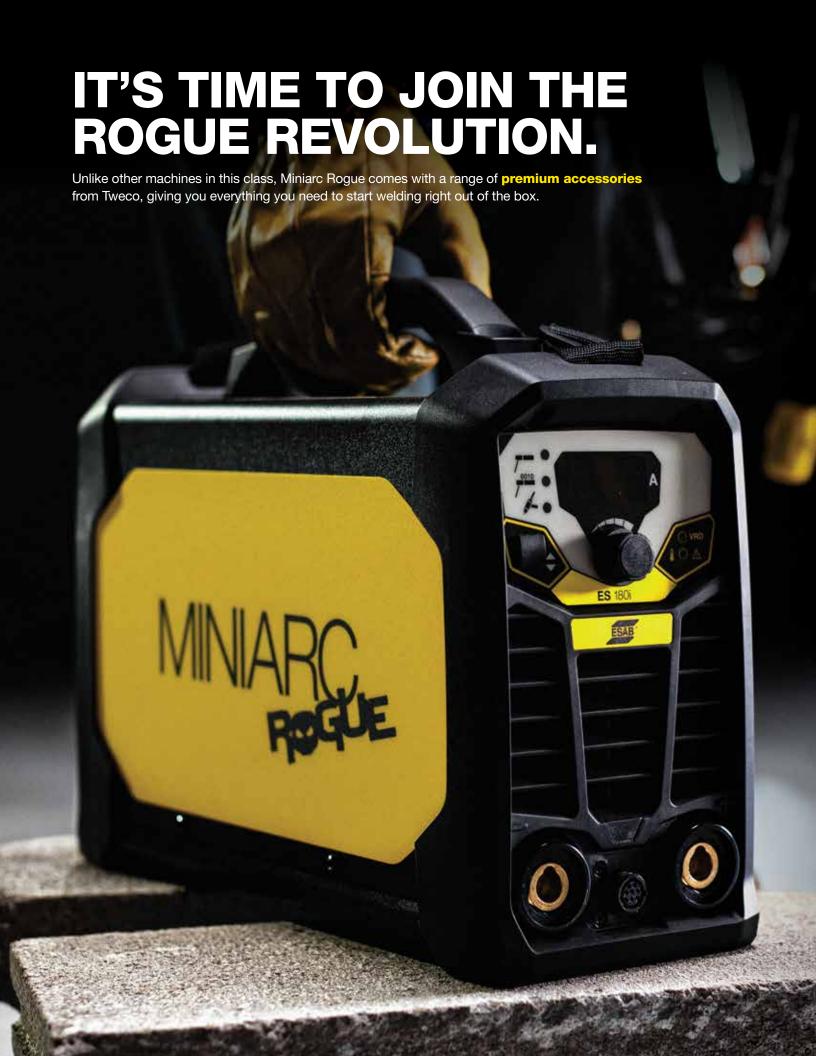
Throw away your preconceptions about welders in this class – Miniarc Rogue's power stacks up against machines twice its price. Included Power Factor Control (PFC) technology allows for a highly efficient and steady arc that's resistant to power fluctuations. Miniarc Rogue runs on 120 V or 230 V with flexible automatic input voltage compensation, which makes it ideal for both main and generator power. With up to 25% duty cycle at 180 A, Miniarc Rogue has the strength to crush jobs on thicker materials.

UNDERWHELMING STRENGTH.

No other machine at this price point comes close to matching Miniarc Rogue's strength. Its robust and rigid fiberglass-molded housing is built to withstand impact after impact, in the shop or in the field. Miniarc Rogue is durable and weather resistant, with an IP23S rating for use in tough outdoor applications. And like every ESAB machine, Miniarc Rogue comes with our industry-leading three-year warranty for unbeatable peace of mind. Sayonara, cheaply constructed welders.







| SPECIFICATIONS | |
|------------------------------|---|
| Product Specifications | Miniarc Rogue ES 180i |
| Input Voltage | 120-230 VAC ±15%, 1ph, 50/60 Hz |
| Max Output | 180 A |
| Rated kVA | 6 kVA |
| Energy Save Mode | 50 W |
| Open Circuit Voltage | 78 V DC |
| Stick Welding Output (230 V) | 25% duty cycle @ 180 A/27.2 V 60% duty cycle @ 116 A/24.6 V 100% duty cycle @ 90 A/23.6 V |
| Stick Welding Output (120 V) | 25% duty cycle @ 110 A/24.4 V 60% duty cycle @ 70 A/22.8 V 100% duty cycle @ 55 A/22.2 V |
| TIG Welding Output (230 V) | 25% duty cycle @ 180 A/17.2 V 60% duty cycle @ 116 A/14.6 V 100% duty cycle @ 90 A/13.6 V |
| TIG Welding Output (120 V) | 25% duty cycle @ 140 A/15.6 V 60% duty cycle @ 90 A/13.6 V 100% duty cycle @ 70 A/12.8 V |
| Current Range | 10–180 A |
| Operating Temperature | +14°F to +104°F (-10°C to +40°C) |
| Protection Class | IP23S |
| Dimensions | 15.8 x 6 x 10.4 in. (403 x 153 x 264 mm) |
| Weight | 18.2 lb. (8.25 kg) |
| ORDERING INFORMATION | |
| Model Number | 0700500070 |

| OPTIONS AND ACCESSORIES | |
|---|-------------|
| Description | Part Number |
| Rogue Plastic Case | 0700500085 |
| TIG Torch HW-17 Valve, 12.5 ft. (3.8 m) | 35857 |
| GRF400-580 Flowmeter Regulator | 0781-2701 |
| Electrode Holder 200 A and Lead Assembly, 13 ft. (4 m), 50 mm | WS200E13 |
| Ground Clamp 200 A and Lead Assembly, 10 ft. (3 m), 50 mm | WS200G10 |
| TIG Foot Control, 15 ft. (4.5 m) Cable and 8-Pin Connector | W4014450 |
| Power Adapter | W4014000 |

PREMIUM ACCESSORIES FROM TWECO.



PACKAGE INCLUDES: power source with 10 ft. power cable and plug, shoulder strap, electrode holder, and 10 ft. return cable with ground clamp.

Defy convention. Go rogue. Visit esab.com/rogue to find a distributor near you.

UNRIVALED SERVICE AND SUPPORT.

Miniarc Rogue, like every ESAB machine, is backed by our commitment to superior customer service and support. Our skilled customer service department is prepared to quickly answer any questions, address problems, and help with maintenance and upgrading of machines.

For more information on Miniarc Rogue, visit esab.com/rogue.

3-YEAR WARRANTY.

ESAB's industry-leading service and support means that if customers do need help, they'll be protected by the most comprehensive warranty in the business.



100% SATISFACTION GUARANTEE.

If there's anything you're not completely satisfied with in your first 100 days with your new Rogue, ESAB will make it right, even if it means giving you your money back.

It's all part of our Iron Clad Pledge to our customers.

















